## Establishing a Domestic Supply of Critical Rare Earths

## Rare Earths (REs) are Essential to Key U.S. Industries



**High-Tech** - Computers, cell phones, medical imaging, catalysts, operating systems, and control rods for nuclear control systems

**Defense -** Fighter jets, drones, laser guidance systems, night vision goggles, satellite communications, radar, and sonar

**Green Energy -** Direct-drive wind turbines, electric vehicles, and new components for quantum computers

#### Geographical Concentration of Supply Chain Stages for Sintered NdFeB Magnets\*

Mining

Separation

Refining

Magnet Mfg

China U.S.A.

Burma

Australia

Malaysia

Japan Other <u>Count</u>ries

## China Currently Dominates All Aspects of RE & Magnet Production

# Responding to Chinese RE Dominance

- Demonstrating unique, high-efficiency processes to provide a domestic capability to separate & refine individual REs
- Developing the Bear Lodge Project for a domestic source of RE materials
- Building the cornerstone for a domestic magnet & electric motor manufacturing supply chain
- Magnetic REs include neodymium (Nd), praseodymium (Pr), dysprosium (Dy), and terbium (Tb) are vital input materials for a vast range of future-facing products

\*U.S. DOE, Critical Materials Assessment 2023, July 2023.

## Bear Lodge is a World-Class Resource

- Located in NE Wyoming
- Rich supply of magnet-related REs Nd/Pr
- Long mine life
- Demonstration program will use 700-ton sample previously extracted from Bear Lodge





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### **Process Advantages**

- 92-97% recovery of RE concentrate from Bear Lodge mineral sample
- Novel, high-efficiency process producing >99.5% pure NdPr oxide & other rare earth oxides (REOs). Process
  recycles the majority of chemicals leading to reduced costs and process waste as compared to traditional
  practices
- Real-time control software developed from first-principles for process optimization
- Process designed for zero emissions



- **PUG Physical Upgrading** or comminution of the exploration sample; crushes sample to 1-3 mm size for further processing
- **PP Primary Processing** of the sample to produce a high-purity concentrate, separating the bulk tailings and radioactive materials from REEs
- TCS Thorium/Cerium Separation removes remaining radioactive materials as well as cerium
- NPS Neodymium/Praseodymium Separation refines REEs into groups including: NdPr, LaCe, SEG, and HREE concentrates

#### **Project Team**

- General Atomics Electromagnetic Systems (GA-EMS)
- Rare Element Resources (RER)
- U.S. Department of Energy (DOE)
- Umwelt und Ingenieurtechnik GmbH Dresden (UIT)
- LNV, a division of Ardurra

### **Project Objectives**

- Demonstrate the separation of NdPr & other REs at high purity
- Produce up to 15 tons of NdPr at >99.5% purity as well as La, SEG (combined Sm, Eu, & Gd) & heavy rare earth element (HREE) concentrates, which would be subject to further refining
- Provide clear pathways for the separation of other rare earths, including Sm, Dy, Tb, & other essential HREEs
- Provide a basis for scale-up to, and economic assessment of, a commercial capacity plant
- Demonstrate process is capable of treating RE concentrate from other sources, either in the US or as a result of initiatives to obtain REO from allied countries

## Constructing First-of-a-Kind Rare Earth Separation & Processing Demonstration Plant

- Goal to establish a domestic facility for RE separation & processing using latest developments in high tech
- Demonstrates key process steps for production of >99.5% pure Nd/Pr oxide
- Provides economic and operational data for future commercial plant
- Construction began December 2023
- Operations to begins mid-2024

#### **State and Local Benefits**

- Workforce training in key technical skills in the RE processing arena
- Partnership opportunities in rare earth sciences and technology with the University of Wyoming and other higher education institutions
- Competitive edge for Wyoming in domestic RE production
- Development of Wyoming as a RE industry hub
- Lays the groundwork for future commercial-scale RE production facility







Task	2021	2022				2023				2024				2025
<b>REE Demonstration Plant</b>	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1
Design & Engineering														
Procurement														
Construction														
Operations														

## RE Separation & Processing Demonstration Plant Design

## **Produces High-Purity, Separated** Magnet Material Rare Earth Minerals







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